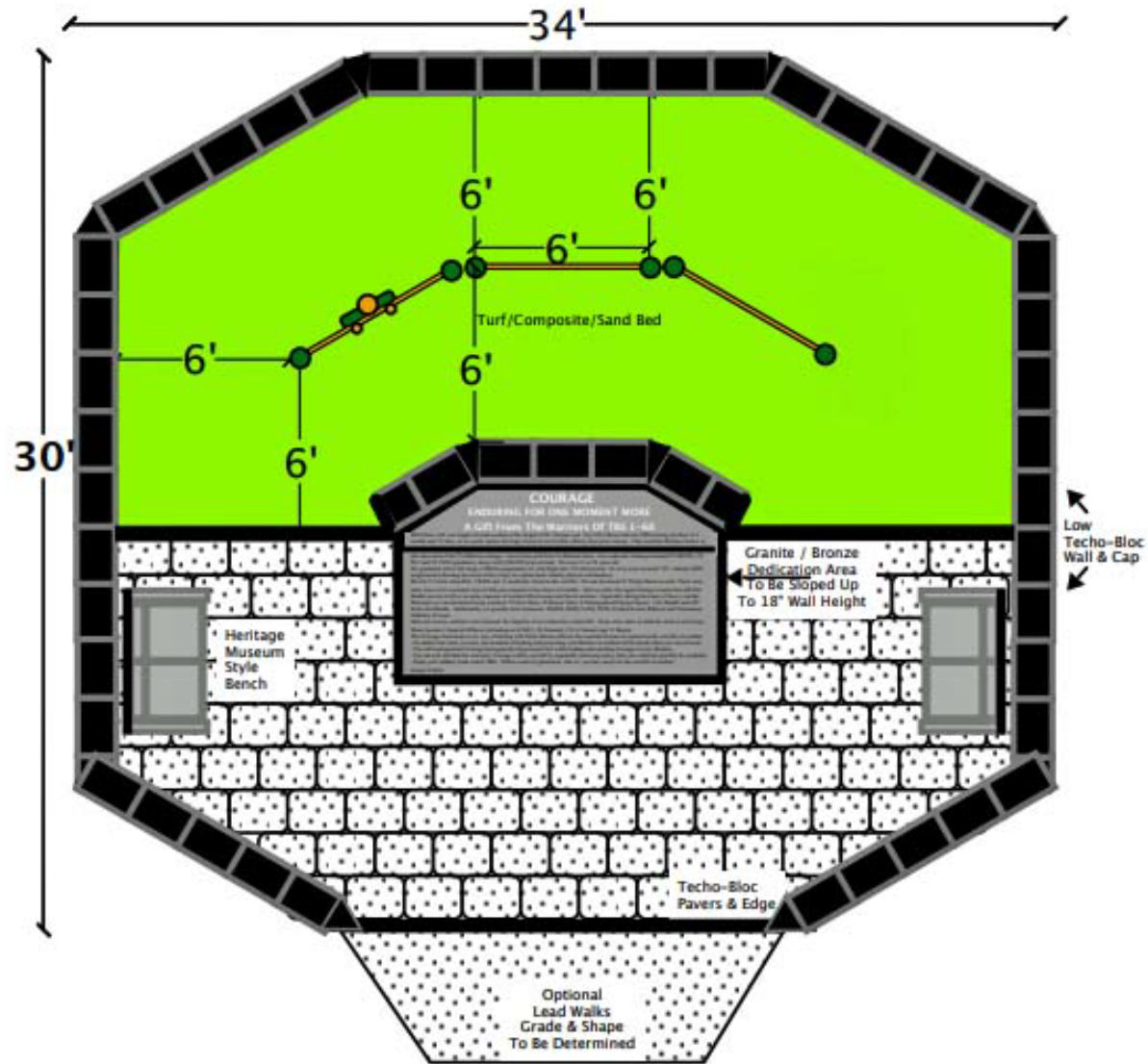


Courage Monument Quantico

Progress as of Jan 2024



Layout details

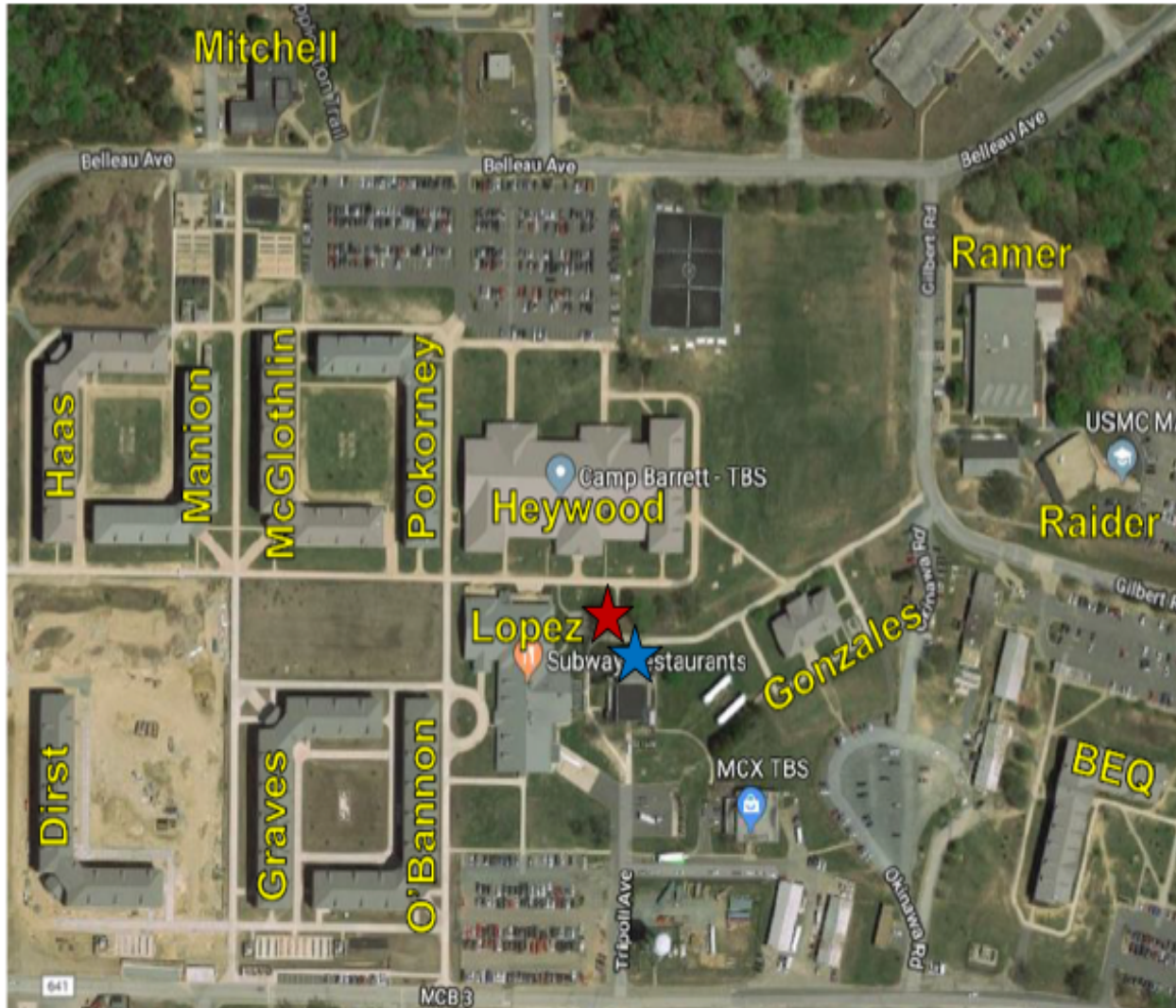




Camp Barrett

★ Proposed Memorial Site 1

★ Proposed Memorial Site 2



Lopez Hall



Scanning a Marine for bronze casting

- The USMC Recruiting Station, Portland, XO and staff welcomed the Courage team.



How to be absolutely authentic?

- Circa 1967 utilities, cover, belt, boots and blousing garters were provided by Alpha Co., TBS 1-68 veterans.
- They were a perfect fit for a newly commissioned 2nd Lt. awaiting a June '24 TBS class date!



Their gym was the perfect setup

- A commercial scanning company produced complete 3-D tomographic data beginning with the head (seen here during a break).
- Multiple scanning passes were made to 'build up' a 3-D image.



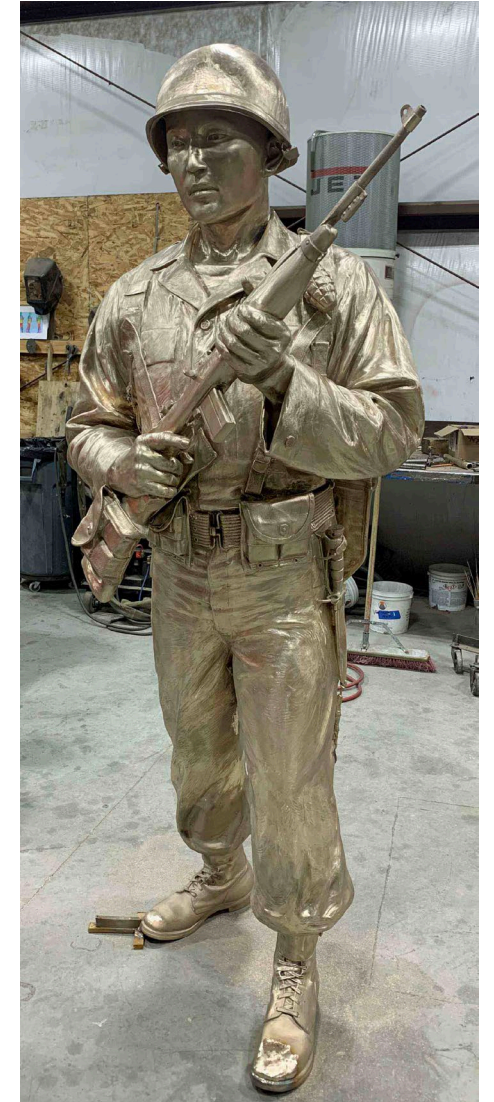
Building up a 'whole body' scan data base

- The Lt. held difficult poses for long periods of time as various parts of his body were scanned and integrated into a whole image.



Firebird Bronze foundry

Sculptor, Jay Warren, has worked with Firebird for decades. They recently finished his statue of an ROK soldier for a previous commission. Numerous parts were cast and welded together. Staff bronze technicians then smoothed all the welds. Parts of another soldier in the same tableau await assembly below.

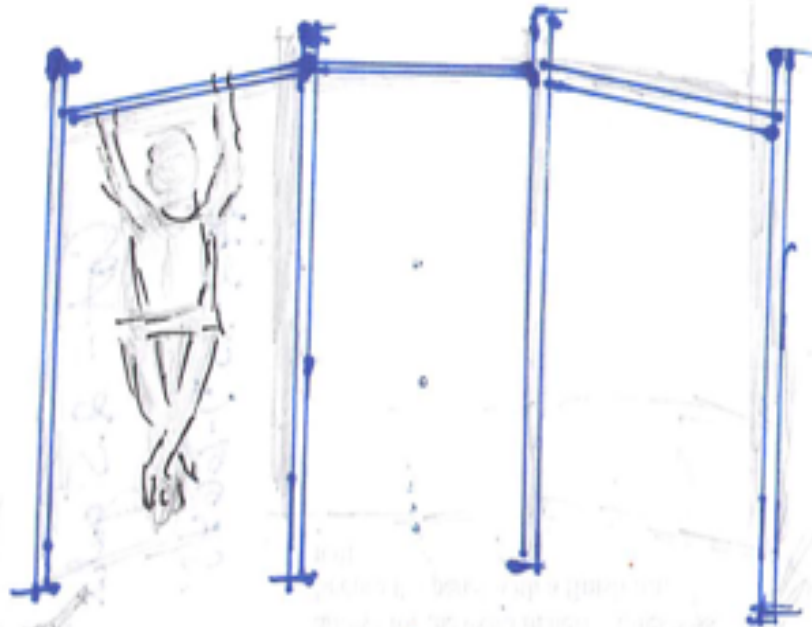


Planning for the Courage Marine on a pullup bar

- Courage project honcho Bob Koury and sculptor Jay Warren discussed numerous aspects of the process.
- The Courage team hopes to visit the foundry after the bronze pour and assembly.



Courage Original Concept Sketech



RIFLE!
78) 6FAG

COURAGE IS ENDURANCE FOR ONE MOMENT MORE

COURAGE IS ENDURANCE FOR
ONE MOMENT MORE

Handwritten signature



Promoting Wellness & Fighting Obesity One Community at a Time.

NC - CAMP LEJEUNE

2 UNITS

10 USERS



Featured Project

**Courage Monument
Knight Benches
Used At The USMC Heritage Museum**



Lopez Hall

